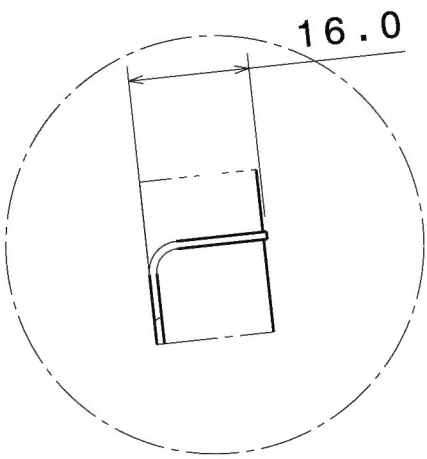
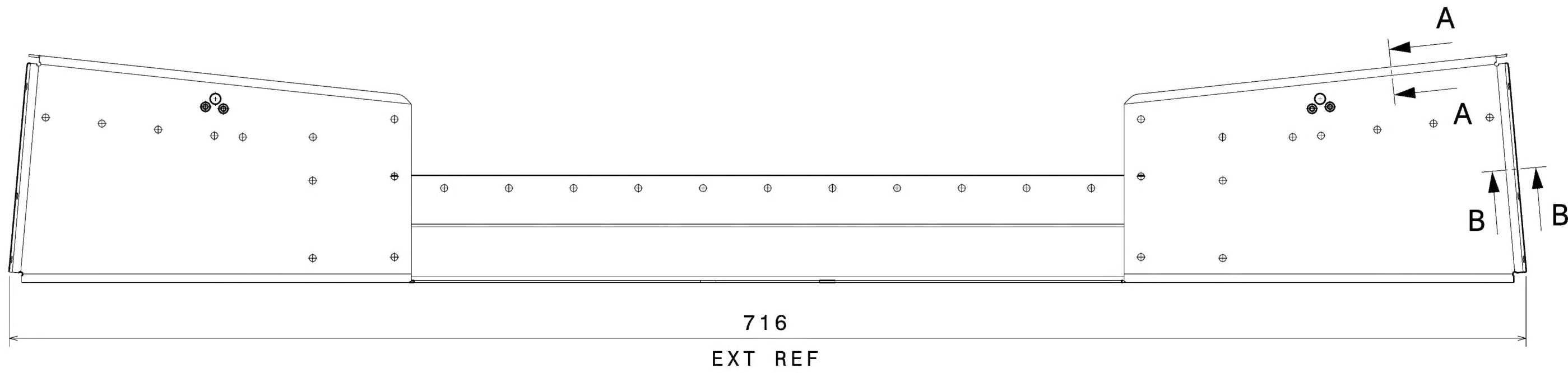
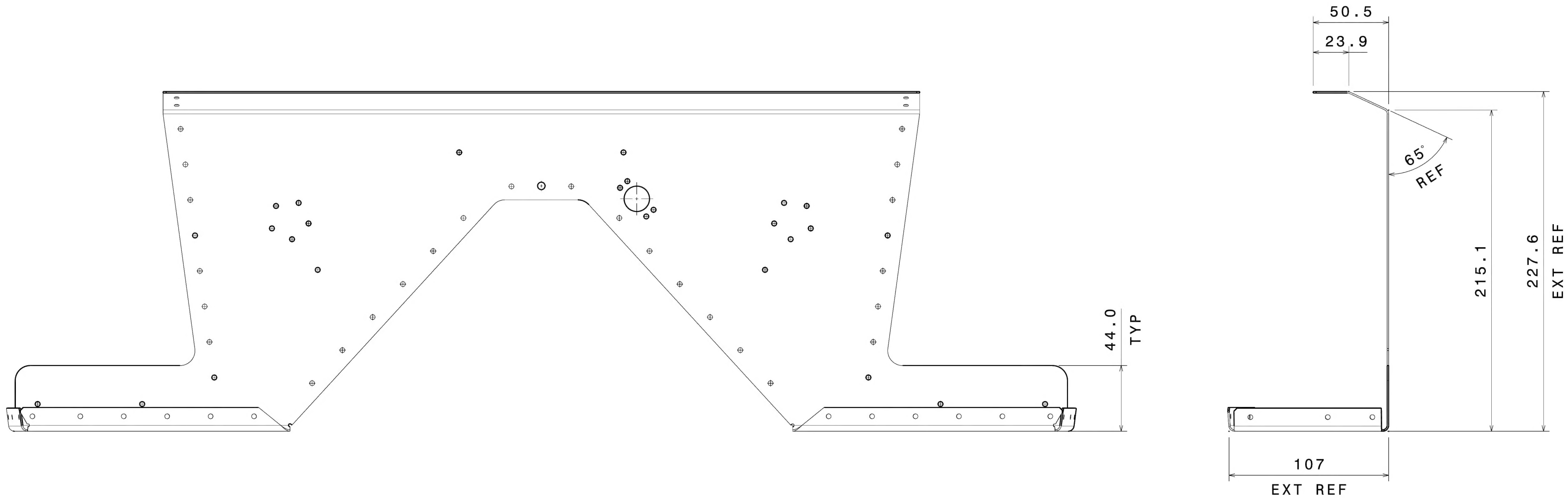
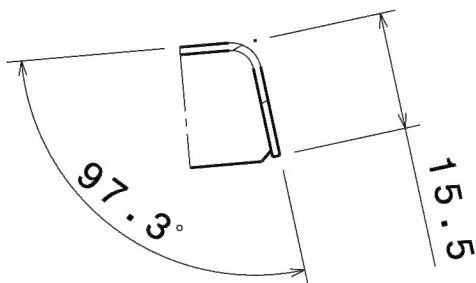


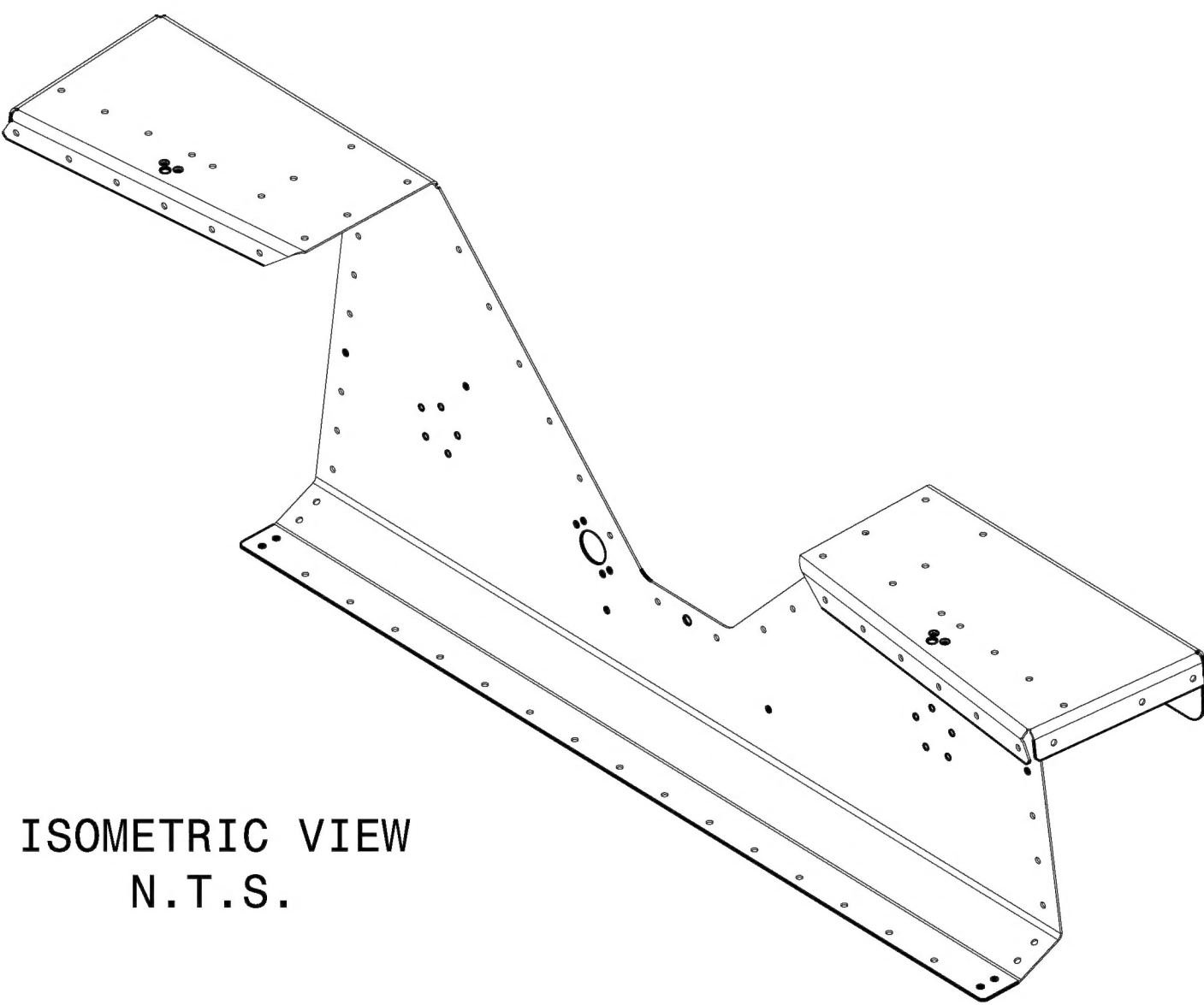
DRG NO		QB21910		SH	ISS
				A	P4Y
ZONE	ISS	DESCRIPTION		DATE	APPROVALS
ALL	P4Y	ADDED COUNTERSINK DETAILS AT A9 & D7, CHANGED NUMBER OF HOLES AT E11 FROM 97 TO 107, ECR R42262 INCORPORATED.		27 MAY 2015	MODIFIED: B MITCHEM
		CHANGE CODE: P1		26 AUG 2015	DRG CHCK: T CLARK
					PROJ ENGR:
					MFG ENGR:
					TECH APPL:
				27 AUG 2015	DSGN APPL: A G BUTCHER



SECTION A-A  
SCALE 1:1  
2 POSN



SECTION B-B  
SCALE 1:1  
2 POSN



ISOMETRIC VIEW  
N.T.S.

PART MARK  
TO QD5016



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NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES:  $\varnothing \pm \varnothing 0.34$
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R	PRIMER	
02	QD3088-134	A/R	ACTIVATOR	
03	QD3088-135	A/R	THINNERS	





